

(19)- (MAYTAG) TOP LOAD WASHER LIP SEAL KIT
#207483.

Instruction Sheet

215965
539VA-0495

This instruction sheet is to be used with.

REPAIR PART NO.. 207843
DESCRIPTION: LIP SEAL REPAIR KIT

AUTOMATIC WASHER TRANSMISSION

PARTS LIST.

- 1 2-06602 Center Shaft Seal (Lip Seal)
- 1 2-15962 Lip Seal-Protector
- 1 2-15965 Instruction Sheet

INSTALLATION INSTRUCTIONS

LIP SEAL-PROTECTOR

The Lip Seal-Protector is designed to protect the seal area of the lip seal from rolling over or tearing as the seal is pressed into the center tube of the transmission

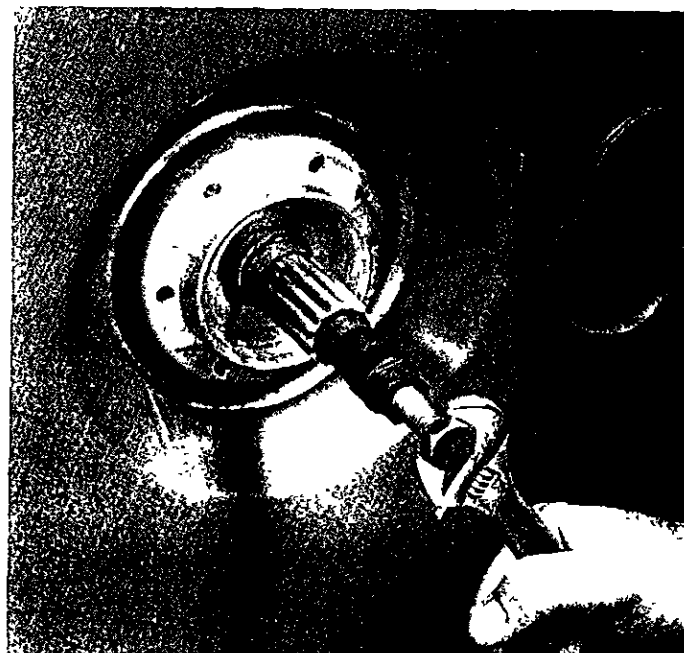
Repair Procedure

- 1 Disconnect power supply
- 2 Insert tub block, remove front panel and tilt washer back
- 3 Remove both belts, drive pulley and the brake package (the brake package needs to be removed to make sure the lip seal is pressed all the way into the center tube and to prevent any solvent from getting into the brake package when cleaning the lip seal bore)
- 4 Use the Lip Seal tool (part no 38228) to remove the lip seal from the center tube Insert tool into the lip seal and tighten (do not over tighten)

Note: You may need to hold the transmission when tightening the lip seal tool and when replacing the lip seal to keep the transmission from turning



- 5 Turn the bolt against the center shaft to remove the lip seal from the center tube

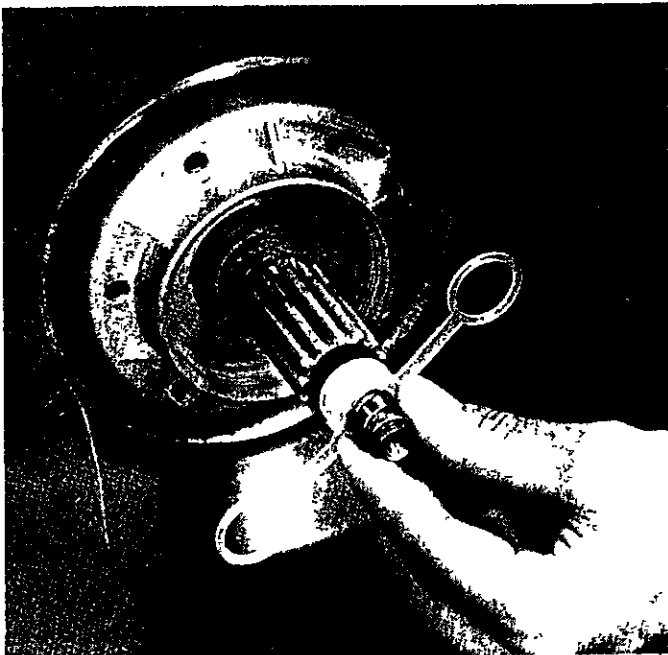


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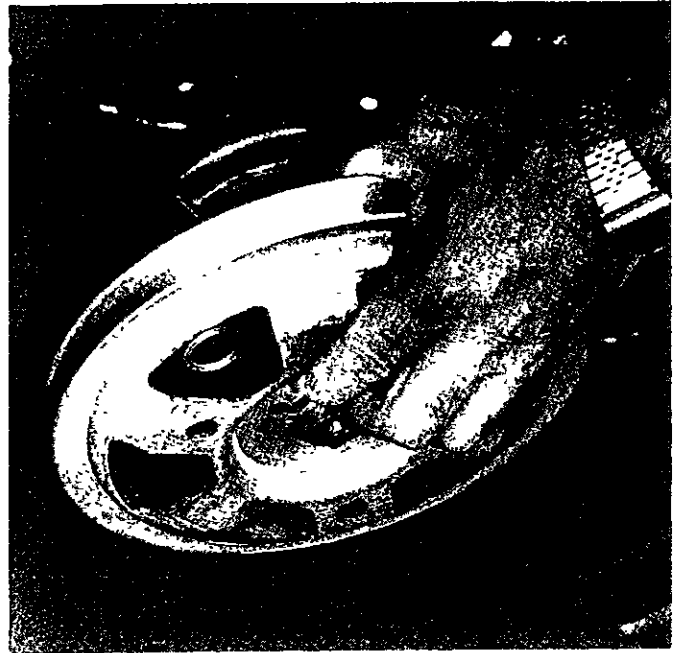
- 6 Clean lip seal bore in center tube with CDT (part no 2-04210) to remove any oil. Be sure area is clean and dry.
- 7 Press new lip seal over the Lip Seal-Protector.



- 8 Slide assembly over square thread of center shaft until the lip seal starts into the center tube bore.



- 9 Turn drive pulley onto the center shaft and against Lip Seal-Protector. Tighten pulley to press lip seal into center tube bore. Back pulley off and check to make sure lip seal is pressed into position (flange of the lip seal should be against end of center tube).



- 10 Remove pulley.
- 11 Using loops, remove Lip Seal-Protector and discard.



- 12 Assemble washer and check operation.